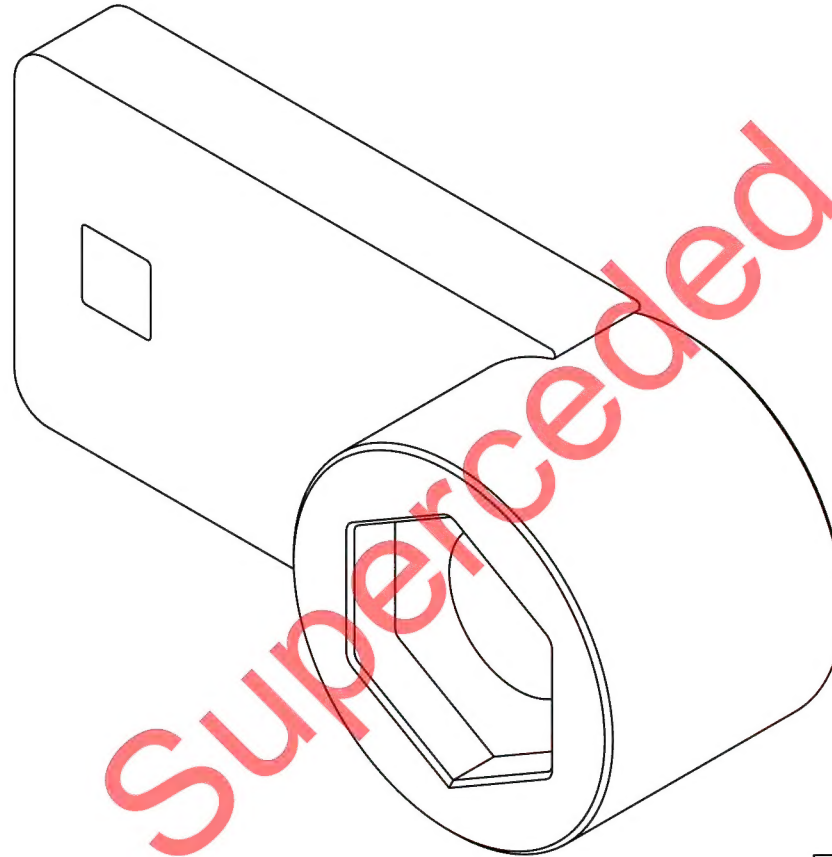



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

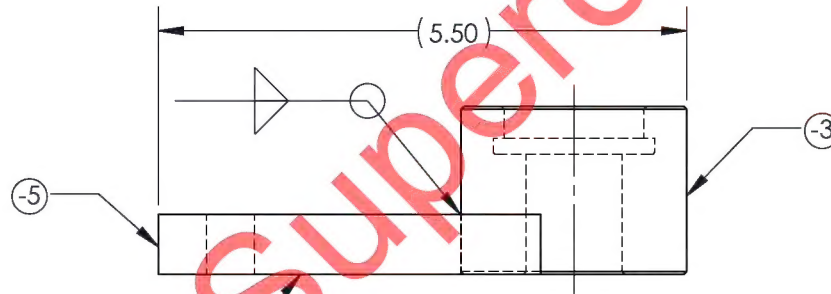
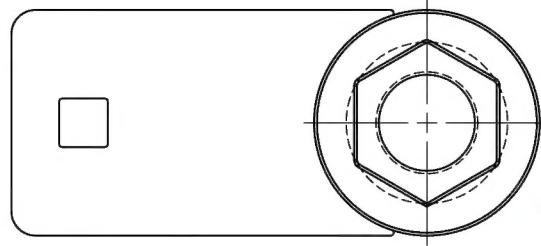


 RED BARN MACHINE	
TITLE REACTOR TOOL	
DWG NO. RBW109-3130-83-109	REV
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL AW119	
SCALE 1:1	DATE 6/5/2012
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		WRENCH	4140 Q&T	Ø2-3/8 X 1-7/8	3
	1		-5		ARM	4140	5/8 X 2-3/8 X	4


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



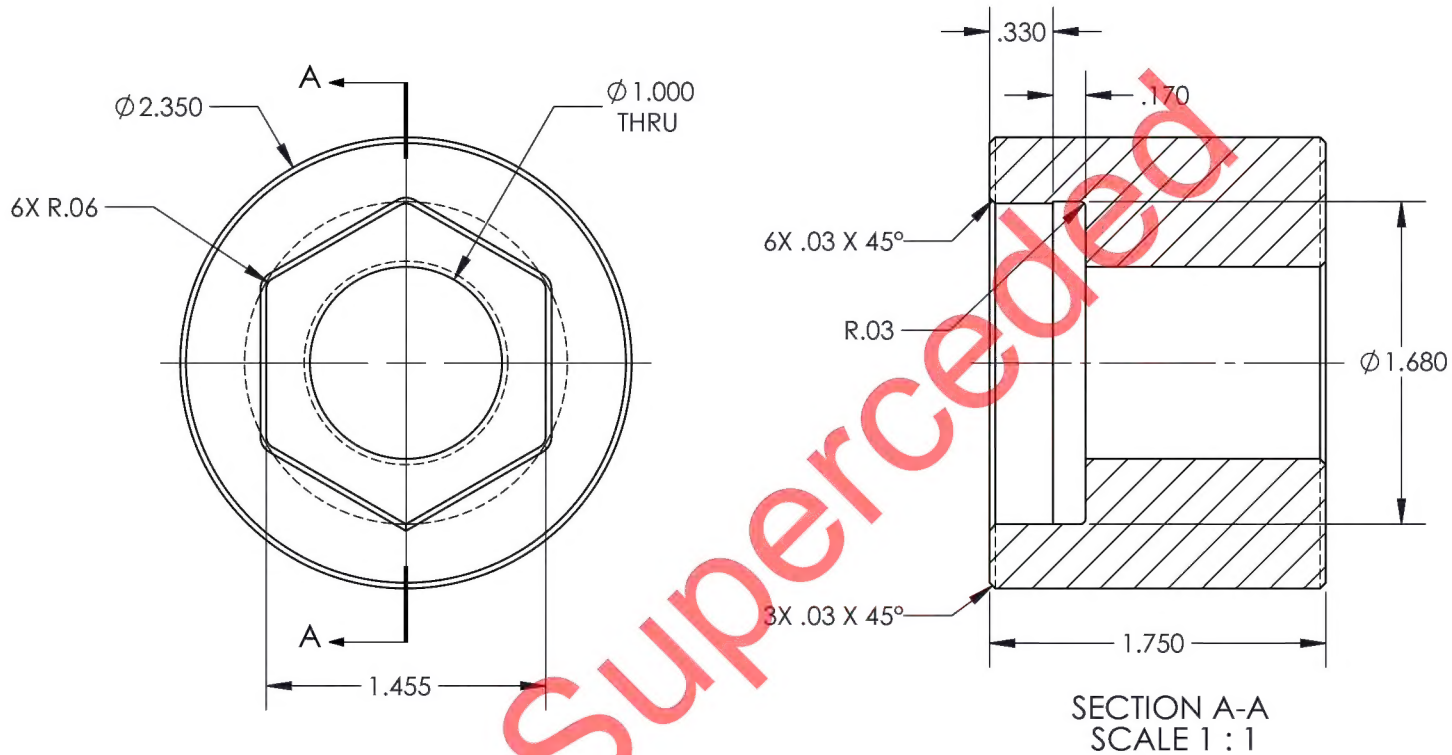
ENSURE T/N IS ON BOTTOM
BEFORE WELDING.

(-1)
WELDMENT


 RED BARN MACHINE	
TITLE REACTOR TOOL	
DWG NO. RBW109-3130-83-109-1	REV
MAT'L 	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH BLACK OXIDE	
SPEC USED ON MODEL AW119	
SCALE 1:2	DATE 6/5/2012
SHEET 2 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

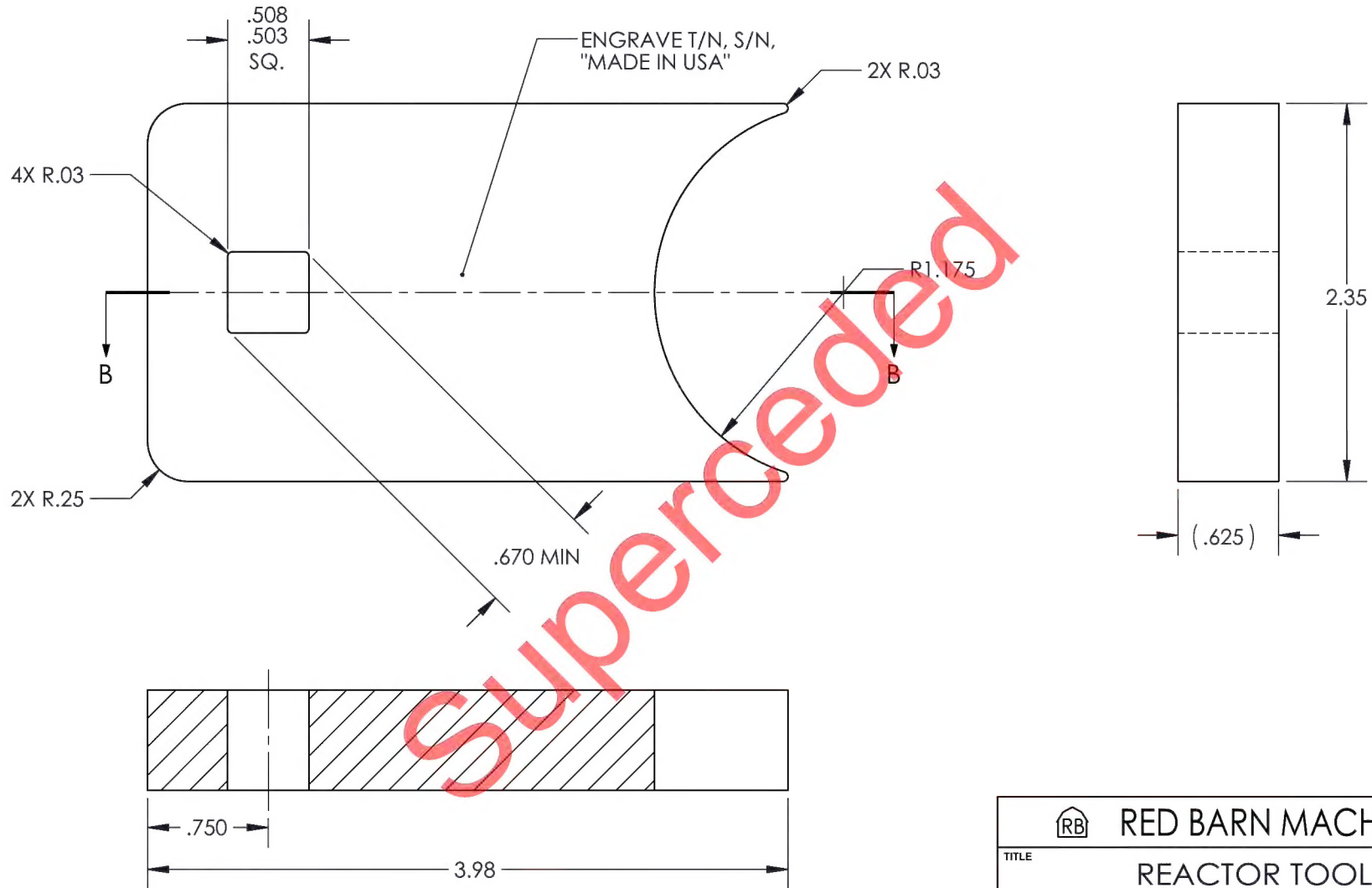


(-3)
WRENCH

 RED BARN MACHINE	
TITLE REACTOR TOOL	
DWG NO. RBW109-3130-83-109-3	REV
MAT'L 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	APPROVED <i>D Weil</i> HEAT TREAT SEE -1 WELDMENT SPEC USED ON MODEL AW119
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 6/5/2012 SHEET 3 OF 4


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B
SCALE 1 : 1

(-5)
ARM

 RED BARN MACHINE	
TITLE REACTOR TOOL	
DWG NO. RBW109-3130-83-109-5	REV
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE -1 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 6/5/2012
SHEET 4 OF 4	